Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site HQ ID: 0508

Project SR-FA11 / K Reactor Deactivation Project

#### **General Project Information**

### **Project Description Narratives**

#### Purpose, Scope, and Technical Approach:

Definition of Scope: Deactivation of K Area will involve:

- 1. Collection, packaging, and storing unknown volume of scrap from the disassembly basin;
- 2. Collection, stabilizing, packaging, and storing of an estimated 5000 cubic feet of sludge from the disassembly basin;
- 3. Deionization and evaporation of 3.6 million gallons of water from the disassembly basin;
- 4. Deionization and evaporation of water from the 106 and 109 collection sumps (maximum combined capacity of 65,000 gallons);
- 5. Grouting of the 106 and 109 collection sumps with a combined volume of 12,850 cubic feet;
- 6. Draining and collection of up to 1800 gallons of contaminated heavy water and contaminated light water from small piping;
- 7. Preparation and implementation of facility characterization and deactivation plans; and,
- 8. Preparation and implementation of a facility long term surveillance and maintenance plan.

Technical Approach: Deactivation of K Area can be accomplished with existing technology, although new technologies may reduce the cost and shorten the schedule for deactivation. The following describes the technical approach for K Area deactivation:

- a. Disposal of scrap: Disassembly basin equipment and scrap will be placed in containers and stored in a solid waste repository.
- b. Disposal of sludge: Basin sludge will be collected by underwater vacuuming, and free water will be removed or fixed. Similar methods have been successfully demonstrated in the past during the partial sludge removal efforts at L Reactor. Deposits removed from walls by water blasting during basin water removal will also be collected. The sludge will be placed in containers and stored in a solid waste repository.
- c. Disposal of water from disassembly basin and the 106 and 109 collection sumps: Water will be passed through deionizers to remove radioactive ions and will be evaporated.
- d. Grouting of the 106 and 109 collection sumps: The sumps will be filled with grout in a process already demonstrated on several SRS waste storage
- e. Draining of small piping: Pipes will be drained by cutting, drilling, and disassembly. Collected water will be stored as processing facilities are no longer available.

#### Project Status in FY 2006:

Site funding limitations currently preclude funding for the larger deactivation projects that would be needed to significantly reduce K Area surveillance and maintenance costs. Current funding guidance indicates that K Area will operate until FY2013. Consequently, the large scale deactivation scope outlined in this PBS will not begin until then. This does not preclude, however, the planning and implementation of smaller scale projects encompassing a portion of the scope for this ACP project. These projects would be initiated to reduce a specific risk, thereby lowering surveillance and maintenance costs associated with that particular risk. Funding for this type of project would be incremental to the K Area surveillance and maintenance budget. As funding for these small scale projects is speculative, no consideration is given to them in this PBS.

#### Post-2006 Project Scope:

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Project SR-FA11 / K Reactor Deactivation Project

### **Project Description Narratives**

The post-FY06 work scope is essentially the entire deactivation project work scope. SNF programmatic guidance indicates that K Area operations will cease in FY2013. Current funding guidance indicates that the large scale deactivation scope outlined in this PBS will begin after FY2013, followed by deactivation completion in FY2020. At such time, a routine of quarterly entries will be established. These entries will verify the structural integrity of K Area facilities, and verify the operational integrity of remote monitoring equipment, sump pumping equipment, and environmental monitoring equipment required by the surveillance and maintenance plan. This quarterly monitoring will continue until final disposition of the facilities.

#### **Project End State**

This project provides for the deactivation of K Area only. Additional projects will be required to meet the EM site end state. Contamination in K Area is expected to be consolidated within the confines of the 105-K Reactor building. Deactivation of the disassembly basin and the 106 and 109 collection sumps is expected to reduce or eliminate groundwater monitoring in K Area. At this time, an end state for the facilities in K Area have not been defined. Reuse of facilities has been considered in the past. However, no plans have been made at this time to reuse K Area facilities after deactivation (post-FY2020).

No nuclear materials, spent fuel, or high level waste will be stored in K Area at project initiation, nor will any be generated by this project. Primary wastes generated by this project will be contaminated water and sludge from the disassembly basin, most likely categorized in both cases as low level waste or mixed waste. Specific treatment methodologies for these wastes will depend on characterization, which has not been performed at this time.

#### **Cost Baseline Comments:**

Costs identified in this PBS are rough order of magnitude engineering estimates only. Some historical data for a few activities, such as sludge vacuuming, was used for these estimates. Work scope identified in this PBS is based on process and facility history only, not from detailed characterization of facility hazards. Such characterization efforts will likely alter the scope and cost of this project.

#### Safety & Health Hazards:

As the project will not be funded until after FY06, no safety and hazards analysis has been performed for K Area deactivation activities. Such analyses will be performed in accordance with Site standards. The criteria for determining the radiological hazard categories are provided in DOE-STD-1027-92, and the criteria for determining the chemical hazard categorization are provided in WSRC-MS-92-206.

#### Safety & Health Work Performance:

Activities and check points are described by the Integrated Management System Description. The conditions and requirements are clearly established and agreed upon prior to the starting of any project and those requirements are contractually binding upon WSRC. The key elements of the WSRC Integrated Safety Program are to define the scope of work, identify and analyze hazards associated with the work, develop and implement hazard controls, perform work within controls, and provide feedback on adequacy of controls and continue to improve safety management. The WSRC Integrated Procedures Management System is the primary mechanism for implementing the objective, principles and functions of the Safety Management System. This system establishes Company-Level, Division-level, and Program-specific procedures consistent with organizational roles, and ensures a consistent, discipline site-wide approach to safety while performing work.

#### **PBS Comments:**

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Project SR-FA11 / K Reactor Deactivation Project

### **Project Description Narratives**

Unirradiated HEU currently stored in K Area will be relocated to L Area prior to the former's closure.

#### **Baseline Validation Narrative:**

Not Applicable.

#### **General PBS Information**

Project Validated? Date Validated:

Has Headquarters reviewed and approved project? No

Date Project was Added:12/1/1997Baseline Submission Date:7/3/1999

FEDPLAN Project? Yes

**CERCLA RCRA DNFSB AEA UMTRCA** State **DOE Orders** Other **Drivers:** N N N Y N Ν Y Y

#### **Project Identification Information**

DOE Project Manager: S. L. Johnson

**DOE Project Manager Phone Number:** 803-557-3828 **DOE Project Manager Fax Number:** 803-557-3669

DOE Project Manager e-mail address: sandra-l.johnson@srs.gov

Is this a High Visibility Project (Y/N):

### **Planning Section**

#### **Baseline Costs (in thousands of dollars)**

	1997-2006 Total	2007-2070 Total	1997-2070 Total	1997	Actual 1997	1998	Actual 1998	1999	2000	2001	2002	2003	2004	2005	2006
PBS Baseline (current year dollars)	0	19,405	19,405						0	0	0	0	0	0	0

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Project SR-FA11 / K Reactor Deactivation Project

<b>Baseline Costs (in</b>	thousand	ls of dolla	rs)												
	1997-200 Total			7-2070 otal	1997 A	ctual 1 1997		ctual 1 1998	1999 200	0 2001	2002	2003	2004	2005	2006
PBS Baseline (constant 1999 dollars)		0 11,	616	11,616					(	0	0	0	0	0	0
PBS EM Baseline (current year dollars)		0 19,	405	19,405					(	0	0	0	0	0	0
PBS EM Baseline (constant 1999 dollars)		0 11,	616	11,616					(	0	0	0	0	0	0
	2007	2008	2009	2010	2011- 2015				2031- 203 2035 204			2051- 2055	2056- 2060	2061- 2065	2066- 2070
PBS Baseline (current year dollars)	0	0	0	0	1,341	18,064	0	0	0	0	0	0 0	0	0	0
PBS Baseline (constant 1999 dollars)	0	0	0	0	908	10,708	0	0	0	0	0	0 0	0	0	0
PBS EM Baseline (current year dollars)	0	0	0	0	1,341	18,064	0	0	0	0	0	0 0	0	0	0
PBS EM Baseline (constant 1999 dollars)	0	0	0	0	908	10,708	0	0	0	0	0	0 0	0	0	0
Baseline Escalation	n Rates														
	1997	1998	1999	2000	2001	2002	2003	3 200	04 2005	2006	2007	2008	2009		
				3.60%	3.60%	2.70%	2.70%	6 2.70	% 2.70%	2.70%	2.70%	2.70%	2.70%		
	2010	2011-2015	2016-2020	2021-2025	2026-2030	2031-2035	2036-204	0 2041-204	45 2046-2050	2051-2055	2056-2060	2061-2065	2066-2070		

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Project SR-FA11 / K Reactor Deactivation Project

2010 2011-2015 2016-2020 2021-2025 2026-2030 2031-2035 2036-2040 2041-2045 2046-2050 2051-2055 2056-2060 2061-2065 2066-2070

2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70% 2.70%

**Project Reconciliation** 

**Project Completion Date Changes:** 

Previously Projected End Date of Project: 6/1/2012

Current Projected End Date of Project: 6/1/2021

Explanation of Project Completion Date Difference (if applicable):

**Project Cost Estimates (in thousands of dollars)** 

Previously Estimated Lifecycle Cost (1997 - 2070, 1998 Dollars): 11,311 Actual 1997 Cost: Actual 1998 Cost:

Previously Estimated Lifecycle Cost of Project (1999 - 2070, 1998 Dollars): 11,311 Inflation Adjustment (2.7% to convert 1998 to 1999 dollars): 305

Previously Estimated Lifecycle Cost (1999 - 2070, 1999 Dollars): 11,616

**Project Cost Changes** 

Cost Adjustments Reconciliation Narratives

**Cost Change Due to Scope Deletions (-):** 

**Cost Reductions Due to Efficiencies (-):** 

Cost Associated with New Scope (+):

Cost Growth Associated with Scope Previously Reported (+):

Cost Reductions Due to Science & Technology Efficiencies (-):

**Subtotal:** 11,616

Additional Amount to Reconcile (+):

Current Estimated Lifecycle Cost (1999 - 2070, 1999 Dollars): 11,616

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0

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Project SR-FA11 / K Reactor Deactivation Project

Milestones														
											n. ran	3.5	••	<b>.</b>
Milestone/Activity				Milestone Code	Original Date	Baseline Date	Legal Date	Forecast Date	Actual Date	EA	DNFSB	Mgmt. Commit.	Key Decision	Intersite
K Reactor Deactivated			SR-FA11-0	003		12/1/2020								
Project Mission Complete			SR-FA11-0	011		6/1/2021								
Project Start			SR-FA11-	001		10/1/2013								
Milestones - Part II														
Milestone/Activity		Field Milestone Code	Critical Decision	Critial Closure Pat	Project h Start	Project End	Mission Complete	Tech Risk	Work Scope Risk	Intersite Risk	Cance	lled	Milestone De	escription
K Reactor Deactivated	S	R-FA11-003		Y				1	4	1				
Project Mission Complete	S	R-FA11-011				Y								
Project Start	S	R-FA11-001			Y									
Performance Measure	Metric	S												
Category/Subcategory	Units	1997-2006 Total	2007-2070 Total	1997-2070 Total	Actual Pre-1997	Planned 1997	Actual 1997	Planne 199			ned Pl 000	lanned l 2001	Planned Pla 2002	anned Plani 2003 20
Fac.														
Deact. During Per.	NF	0.00	4.00	4.00										
Tech.														
Deployed	Ntd	0.00	18.00	18.00										
Category/Subcategory	Units	Planned 2004			Planned 2007				2010 2	nned 2011 - 2015	Planned 2016 - 2020	Planned 2021 - 2025	2026 -	Planned 2031 - 2035
Fac.														
Deact. During Per. Tech.	NF													
Deployed	Ntd									18.00				

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Project SR-FA11 / K Reactor Deactivation Project

Category/Subcategory	Units	Planned 2036 - 2040	Planned 2041 - 2045	Planned 2046 - 2050	Planned 2051 - 2055	Planned 2056 - 2060	Planned 2061 - 2035	Planned 2066 - 2070	Exceptions	Lifecycle Total
Fac.										
Deact. During Per. Tech.	NF							4.00	1.00	5.00
Deployed	Ntd									18.00

#### **Technology Needs**

Site Need Code: SR99-4001

**Site Need Name:** Dismantlement of Large and/or Complex Equipment and Structures

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Laser Cutting and Size Reduction

Laser Cutting and Size Reduction

Laser Cutting and Size Reduction

Dual Arm Work Platform Teleoperated Robotics System

Dual Arm Work Platform Teleoperated Robotics System

Dual Arm Work Platform Teleoperated Robotics System

Mobile Robot Worksystem (ROSIE)

Mobile Robot Worksystem (ROSIE)

Mobile Robot Worksystem (ROSIE)

High Speed Clamshell Pipe Cutter

High Speed Clamshell Pipe Cutter

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0508

Project SR-FA11 / K Reactor Deactivation Project

### **Technology Needs**

High Speed Clamshell Pipe Cutter

Swing-Reduced Crane Control

Swing-Reduced Crane Control

Swing-Reduced Crane Control

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Self Contained Pipe Cutting Shear

Self Contained Pipe Cutting Shear

Self Contained Pipe Cutting Shear

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Concrete Spaller

Concrete Spaller

Concrete Spaller

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

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HQ ID: 0508 Site Summary Level: Savannah River Site

Project SR-FA11 / K Reactor Deactivation Project

### **Technology Needs**

Related CCP Milestones Related Waste Streams Agree?	<b>Change?</b>
00576: TAN - TRU Waste Segregated and Repackaged for WIPP Disposal Y	N
00522: LAC - Low Activity Bulk Waste Y	N
00528: LAE - Incinerable Low Activity Job Control Waste Y	N
00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal Y	N

**Site Need Code:** SR99-4002

Site Need Name: Characterization of Contaminated Surfaces

Focus Area Work Package ID: DD-03

Focus Area: DDFA

Benefits (Cost, Risk Reduction, Both): Cost

**Technologies** 

Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System

Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray Fluorescence Spectrometer

Portable X-Ray Fluorescence Spectrometer

Focus Area Work Package: Canyon Disposition Initiative

00531: LAG - Contaminated Large Equip for Survey/Decon

Agree with Technology Link:

00530: LAF - Bulk Metal for Survey/Decon

Cost Savings (in thousands of dollars)

Range of Estimate

Y

Y

Ν

Ν

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Print Date: 3/9/2000

Site Summary Level: Savannah River Site HQ ID: 0508

Project SR-FA11 / K Reactor Deactivation Project

#### **Technology Needs**

Portable X-Ray Fluorescence Spectrometer

Portable X-Ray Fluorescence Spectrometer

Gamma Ray Imaging System

Gamma Ray Imaging System

Gamma Ray Imaging System

Gamma Ray Imaging System

Mobile Automated Characterization System

Mobile Automated Characterization System

Mobile Automated Characterization System

Mobile Automated Characterization System

Gamma Cam (TM) Radiation Imaging System

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

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Site Summary Level: Savannah River Site

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Project SR-FA11 / K Reactor Deactivation Project

#### **Technology Needs**

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Ground Based Laser Induced Fluorescence Imaging

In Situ Object Counting System

Site Need Code: SR99-4003

**Site Need Name:** Material Recycle (Process Equipment, Metal, Steel, and Concrete)

Focus Area Work Package ID: DD-05 Focus Area Work Package: Material Recycle and Release

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Laser Decontamination and Recycle of Metals

Laser Decontamination and Recycle of Metals

Laser Decontamination and Recycle of Metals

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Site Summary Level: Savannah River Site

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Project SR-FA11 / K Reactor Deactivation Project

### **Technology Needs**

Laser Decontamination and Recycle of Metals

Biodegradation of Concrete

Biodegradation of Concrete

Biodegradation of Concrete

Biodegradation of Concrete

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Soft Media Blast Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

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00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal

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Project SR-FA11 / K Reactor Deactivation Project

### **Technology Needs**

Soft Media Blast Cleaning

Related CCP Milestones	Related Waste Streams	Agree?	Change?
	00522: LAC - Low Activity Bulk Waste	Y	N
	02184: AA - LLW Soil, Rubble, Debris	Y	N
	00528: LAE - Incinerable Low Activity Job Control Waste	Y	N

Site Need Code: SR99-4004

**Site Need Name:** Decontamination of Contaminated Concrete

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Agree with Technology Link:

Laser Surface Cleaning

Biodegradation of Concrete

2-D Linear Motion System

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Project SR-FA11 / K Reactor Deactivation Project

### **Technology Needs**

2-D Linear Motion System

2-D Linear Motion System

2-D Linear Motion System

2-D Linear Motion System

Rotary Peening with Captive Shot

Centrifugal Shot Blast System

Soft Media Blast Cleaning

ROTO PEEN Scaler and VAC PAC System

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Project SR-FA11 / K Reactor Deactivation Project

### **Technology Needs**

Concrete Shaver

Concrete Shaver

Concrete Shaver

Concrete Shaver

Concrete Shaver

Remotely Operated Scabbling

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Spaller

Concrete Spaller

Concrete Spaller

Concrete Spaller

Concrete Spaller

Related CCP MilestonesRelated Waste StreamsAgree?Change?00522: LAC - Low Activity Bulk WasteYN

00528: LAE - Incinerable Low Activity Job Control Waste Y N

Date of Dataset: 9/20/1999

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Site Summary Level: Savannah River Site

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Project SR-FA11 / K Reactor Deactivation Project

**Technology Needs** 

Site Need Code: SR99-4005

Site Need Name: Characterization of Inaccessible Areas

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

<u>Technologies</u> <u>Cost Savings (in thousands of dollars)</u> <u>Range of Estimate</u>

Internal Duct Characterization System

Internal Duct Characterization System

Internal Duct Characterization System

Internal Duct Characterization System

Small Pipe Characterization System (SPCS)

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Portable X-Ray, K-Edge Heavy Metal Detector

Associated Particle Imaging Development

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Site Summary Level: Savannah River Site

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Project SR-FA11 / K Reactor Deactivation Project

#### **Technology Needs**

Associated Particle Imaging Development

Associated Particle Imaging Development

Associated Particle Imaging Development

Pipe Crawler Internal Piping Characterization System

Site Need Code: SR99-4006

**Site Need Name:** Asbestos Treatment to Allow Reuse

Focus Area Work Package ID: DD-05 Focus Area Work Package: Material Recycle and Release

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

In Situ Chemical Treatment of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

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Project SR-FA11 / K Reactor Deactivation Project

### **Technology Needs**

Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

Site Need Code: SR99-4007

Site Need Name: Characterization of Volumetrically Contaminated Surfaces

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Remote Concrete Coring

Remote Concrete Coring

Remote Concrete Coring

Remote Concrete Coring

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HQ ID: 0508

Project SR-FA11 / K Reactor Deactivation Project

**Technology Needs** 

Site Need Code: SR99-4008

Site Need Name: Dismantlement of Concrete-Encased Piping

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

<u>Technologies</u> <u>Cost Savings (in thousands of dollars)</u> <u>Range of Estimate</u>

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Related CCP MilestonesAgree?Change?00522: LAC - Low Activity Bulk WasteYN

 02184: AA - LLW Soil, Rubble, Debris
 Y
 N

 00528: LAE - Incinerable Low Activity Job Control Waste
 Y
 N

Y

N

00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal

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Project SR-FA11 / K Reactor Deactivation Project

**Technology Needs** 

Site Need Code: SR99-4009

Site Need Name: Improved Exhaust Treatment Systems

Focus Area Work Package ID: DD-03 Focus Area Work Package: Canyon Disposition Initiative

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Related CCP MilestonesAgree?Change?00528: LAE - Incinerable Low Activity Job Control WasteYN

00578: TAP - Drums Segregated and Repackaged for WIPP Disposal Y N

Site Need Code: SR99-4010

Site Need Name: Characterization Data Management

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System

Rapid Surface Sampling and Archive Record (RSSAR) System

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

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#### **Technology Needs**

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Mobile Automated Characterization System

Mobile Automated Characterization System

Mobile Automated Characterization System

Gamma Cam (TM) Radiation Imaging System

Gamma Cam (TM) Radiation Imaging System

Gamma Cam (TM) Radiation Imaging System

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

Site Need Code: SR99-4011

Site Need Name: Waste Characterization

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Portable X-Ray, K-Edge Heavy Metal Detector

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HQ ID: 0508

Project SR-FA11 / K Reactor Deactivation Project

#### **Technology Needs**

Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Waste Inspection Tomography (WIT)

Waste Inspection Tomography (WIT)

Waste Inspection Tomography (WIT)

Characterization Development

Characterization Development

Characterization Development

Associated Particle Imaging Development

Associated Particle Imaging Development

Associated Particle Imaging Development

WIPP Certifiable TRU Standard Waste Box Counter

WIPP Certifiable TRU Standard Waste Box Counter

WIPP Certifiable TRU Standard Waste Box Counter

Site Need Code: SR99-4012

Site Need Name: Stabilization of Contaminated Equipment / Components/ Surfaces

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Reactor Surface Contamination Stabilization Reactor Surface Contamination Stabilization

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HQ ID: 0508

Project SR-FA11 / K Reactor Deactivation Project

#### **Technology Needs**

Reactor Surface Contamination Stabilization

Strippable Coatings and Fixatives Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

Site Need Code: SR99-4013

Site Need Name: Containment / Confinement Technologies

Focus Area Work Package ID: DD-03 Focus Area Work Package: Canyon Disposition Initiative

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Site Need Code: SR99-4014

Site Need Name: Basin Cleanup Technology

Focus Area Work Package ID: DD-02 Focus Area Work Package: Fuel Storage Pool and Associated Facilities D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Membrane-Supported Particle-Bound Ligands for Cesium Removal

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#### **Technology Needs**

Specialized Separation Utilizing 3M Membrane Technology

 Related CCP Milestones
 Agree?
 Change?

 01915: Y
 N

 00540: LAL - Special Case Waste
 Y
 N

 00528: LAE - Incinerable Low Activity Job Control Waste
 Y
 N

Site Need Code: SR99-4015

Site Need Name: Decontamination of Small Components

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

CORPEX Nuclear Decontamination Process

CORPEX Nuclear Decontamination Process

**CORPEX Nuclear Decontamination Process** 

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

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### **Technology Needs**

Related CCP Milestones	Related Waste Streams	Agree?	<b>Change?</b>
	00583: -	Y	N
	00528: LAE - Incinerable Low Activity Job Control Waste	Y	N
	00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal	Y	N
	00530: LAF - Bulk Metal for Survey/Decon	Y	N

Site Need Code: SR99-4016

**Site Need Name:** Health and Safety Technologies

Focus Area Work Package ID: DD-10

Focus Area: DDFA

Benefits (Cost, Risk Reduction, Both): Cost

Technologies

Advanced Worker Protection System

Advanced Worker Protection System

Advanced Worker Protection System

Personal Ice Cooling System (PICS)

Personal Ice Cooling System (PICS)

Personal Ice Cooling System (PICS)

Heat Stress Monitoring System

Heat Stress Monitoring System

Heat Stress Monitoring System

Wireless Remote Monitoring System

Wireless Remote Monitoring System

Wireless Remote Monitoring System

Focus Area Work Package: Production Reactor D&D

Agree with Technology Link: Y

Cost Savings (in thousands of dollars)

Range of Estimate

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Site Summary Level: Savannah River Site HQ ID: 0508

Project SR-FA11 / K Reactor Deactivation Project

### **Technology Needs**

Heat Stress Mitigation

Heat Stress Mitigation

Heat Stress Mitigation

#### **Technology Deployments**

**Deployment Year** 

**Deployment Status** Planned **Actual Date** Forecast

**Technology Name:** Laser Surface Cleaning

Potential Deployment 2014

**Technology Name:** Small Pipe Characterization System (SPCS)

Potential Deployment

In Situ Chemical Treatment of Asbestos Technology Name:

Potential Deployment 2014

**Technology Name:** Airborne Laser Induced Fluorescence Imaging

Potential Deployment 2014

**Technology Name:** Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Potential Deployment 2014

**Technology Name:** Portable X-Ray, K-Edge Heavy Metal Detector

Potential Deployment 2014

**Technology Name:** Thermal Conversion of Asbestos

Potential Deployment 2014

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### **Technology Deployments**

**Deployment Year** 

Deployment Status Planned Forecast Actual Date

Technology Name: Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Potential Deployment 2014

**Technology Name:** 2-D Linear Motion System

Potential Deployment 2014

**Technology Name:** Portable X-Ray Fluorescence Spectrometer

Potential Deployment 2014

**Technology Name:** Mobile Automated Characterization System

Potential Deployment 2014

**Technology Name:** Pipe Crawler Internal Piping Characterization System

Potential Deployment 2014

Technology Name: Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Potential Deployment 2014

Technology Name: Pegasus Coating Removal

Potential Deployment 2014

Technology Name: Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Potential Deployment 2014

Technology Name: Ground Based Laser Induced Fluorescence Imaging

Potential Deployment 2014

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0508

Project SR-FA11 / K Reactor Deactivation Project

### **Technology Deployments**

			Deployment Year	
<b>Deployment Status</b>		Planned	<b>Forecast</b>	Actual Date
Technology Name:	Diamond wire cutting			
Potential Deployment		2014		
Technology Name:	Reducing grout			
Potential Deployment		2014		

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